Kluthe

TECHNICAL DATA SHEET

HAKUPUR 50-706-2

Cleaner

00013507062

version 4/20072020/vonderSaal

Description And Use

Cleaning concentrate

Alkaline cleaner

For detachment of persistant oil, grease and dirt deposits For work parts made of iron, steel, cast iron, aluminum, galvanized steel

Product Characteristics

Alkaline

Biocide-free

Material suitability

- Cast iron ✓ ✓
- Steel ✓ ✓ ✓
- High alloyed and guenched and tempered steels \checkmark
- Aluminum ✓ ✓
- Non ferrous metal ✓
- Galvanised steel 🗸 🗸

Application processes

Immersion

Ultra-sonic

Manually

Brushing

Typical Process Flow

By immersion, wiping or washing down By immersion and ultrasonic process

Physical Properties

Appearance: liquid, yellow, clear Density (20 °C), [g/cm³]: 1.31

Density (68 °F), [lb/gal]: 10.932

pH-value (conc.): 13.0

pH-value (1 %): 10.5

Material Spec. acc. Detergents Regulation (EC) No. 648/2004:

< 5 % nonionic surfactants

< 5 % anionic surfactants

≥ 5 % - < 15 % phosphates

 \geq 5 % - < 15 % phosphonate

Instructions For Use

Application concentration: 0.5 - 10.0 weight % in water

Harmony in Chemistry

ADVANTAGES

- Good cleaning and degreasing effect
- Low consumption
- Alkaline cleaning of aluminum and galvanized steel
- High performance

Application temperature [°C]: 40 - 80 Application temperature [°F]: 104 - 176

Bath Control

Titration of 20 mL bath solution with hydrochloric acid c(HCL) = 0.1 mol/L (0.1 N) and indicator solution bromophenol blue Factor: 0.152

Calculation of the bath concentration: consumed titration agent (ml) x factor = concentration in %

Storage

At temperatures from +5 to +50 °C / 14 to 122 °C. Protect from frost

Shelf life

720 days in abidance with the storage conditions.

Occupational safety, environmental protection and disposal

Waste code (EWC/AVV): 070601

Contaminated solutions have to be lead to an appropriate waste water treatment.

Further Information

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